



Dart Aerospace Ltd.
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01854
646.9601

Job Sheet 216653



Part No: 646.9601

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/20

Job Tracking No:

Due Date: 12/30/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/29/20	0.00	0.00	Packaging 1 - SCH-S		DAS 82 9-89 DEC 24 2020
120	Small Fab - 2 - B4B	1 pcs		12/30/20	0.00	0.47	Small Fab - SCH-B		
130	QC 5	1 pcs		12/30/20	0.00	0.00	QC 5 - SCH-B		DEC 31 2020
140	Packaging 3-1 - Stock - B4B	1 pcs	✓	12/30/20	0.00	0.00	Packaging 3 - SCH-B	CCKD39	DEC 31 2020 80
150	QC 21 - SA	1 pcs		12/30/20	0.00	0.00	QC 21 - SA - SCH-B		DEC 31 2020 8-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

598: S31162 05122

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S323344
646.9811	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S248544
MS21042L08	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S307263
MS27039-08-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S312743
NAS1149FN832P	Washer (AN960-8)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S316423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	1	0	0
	646.9811	1	10	0
	MS21042L08	3	1,649	0
	MS27039-08-19	3	937	0
	NAS1149FN832P	6	1,723	0



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Container No: S323799



Part: 646.9601

Job No: 216653

Serial No/Batch: S323799

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/23/20

Part Specifications

Specifications could not be found.

Plex 12/16/20 8:27 AM dart.lacelle.linda